

HP® LASERJET 2600

CARTRIDGE REMANUFACTURING INSTRUCTIONS



HP® LASERJET 2600 TONER CARTRIDGE

REMANUFACTURING THE HP LASERJET 2600 BLACK & COLOR TONER CARTRIDGES

By the Technical Staff at UniNet

UPDATED MARCH 14, 2012

First released in May of 2005, the HP 2600 series of color laser printers are based on a 8 ppm, 600 DPI engine (2400 DPI with RET). The 2600 cartridges consist of the toner supply, drum and waste chamber. Like the CLJ 4600, these machines use an inline, or single-pass system. All four cartridges are stacked on top of one another and each color develops its own image which is transferred to the paper by the transfer belt. This type of system is faster and allows for a higher quality print.

This is one of the first cartridges where HP/Canon really seems to have gone out of their way to make a toner cartridge very difficult to remanufacture. The waste chamber (which consists of the waste chamber, OPC drum, PCR, wiper and recovery blades) is plastic-welded/glued together. The drum axle/bushings are permanently attached to the waste chamber. The only way to get into the waste chamber is to either physically break or cut the cartridge apart, or to cut the drum drive gear with a hack saw. New drums are available with special gears, and new replacement waste chambers are now also available that include the waste chamber, new removable drum axles/bushings, foam seals, electrical contacts, and PCR holders. The kit will also contain the screws, springs, and plastic pins that will be needed to re-assemble the cartridge.

If you want to re-use the waste chamber, you will have to cut the OEM drum apart. This is explained in a later step. The waste chamber for these cartridges is very small. The aftermarket toner has to be very efficient to prevent leakage due to the waste over flowing.

The chips in these cartridges are the same as most other HP color cartridges, the chip does not need to be changed in order for the cartridge to work. The toner low circuitry will be disabled, but after the user presses the "SELECT" button, the cartridge will work. The display will then alternate from "READY" to "Unauthorized Supply in Use."

PRINTERS BASED ON THE 2600 ENGINE

HP Color LaserJet 1600
 HP Color LaserJet 2600n
 HP Color LaserJet 2605dn
 HP Color LaserJet 2605dtn
 HP Color LaserJet CM1015 MFP
 HP Color LaserJet CM1017 MFP

CARTRIDGES USED IN THESE MACHINES

Q6000A (Black)	2,500 pages at 5%	\$106.00 List*
Q6001A (Cyan)	2,000 pages at 5%	\$115.00 List*
Q6003A (Magenta)	2,000 pages at 5%	\$115.00 List*
Q6002A (Yellow)	2,000 pages at 5%	\$115.00 List*

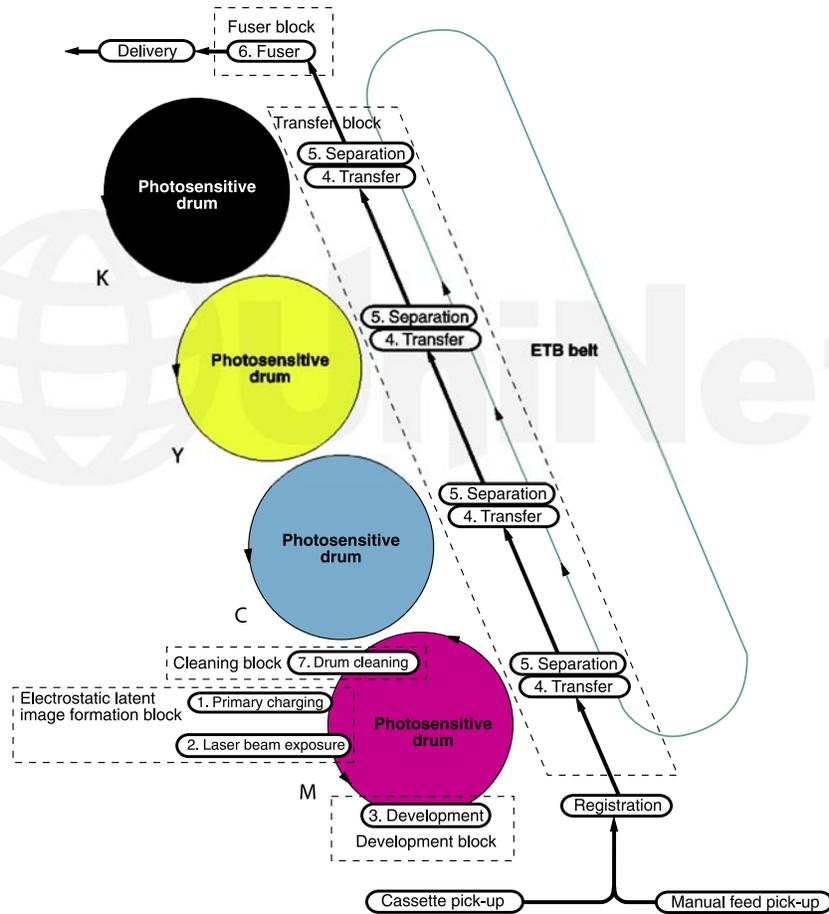
*Pricing in U.S. American dollars.

As you can see from these prices (current as of April 2008), these are very profitable cartridges to remanufacture. With the exception of the CLJ 1600, which ships with 1000 page starter cartridges, it is sometimes cheaper to buy a new machine than to buy a full set of cartridges!

The Image Transfer Belt, or ETB as HP is calling it, is not a user replaceable part. It is designed so that a technician will need to replace it. I looked in the service manual and on the HP web site but could not find a statement on the expected life of these belts.

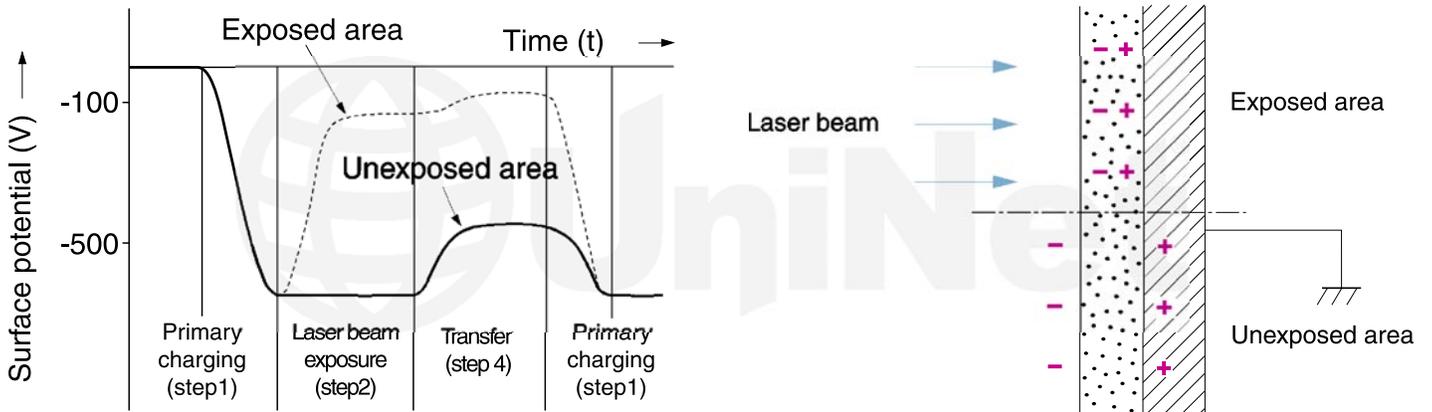
The basic workings of these cartridges is similar to the 4600/3500 series, but some advances have been made. Because of that, we are including the cartridge theory here. If you are familiar with the 4600 or 3500 theory, you will notice that there are fewer parts and the printing process is simpler.


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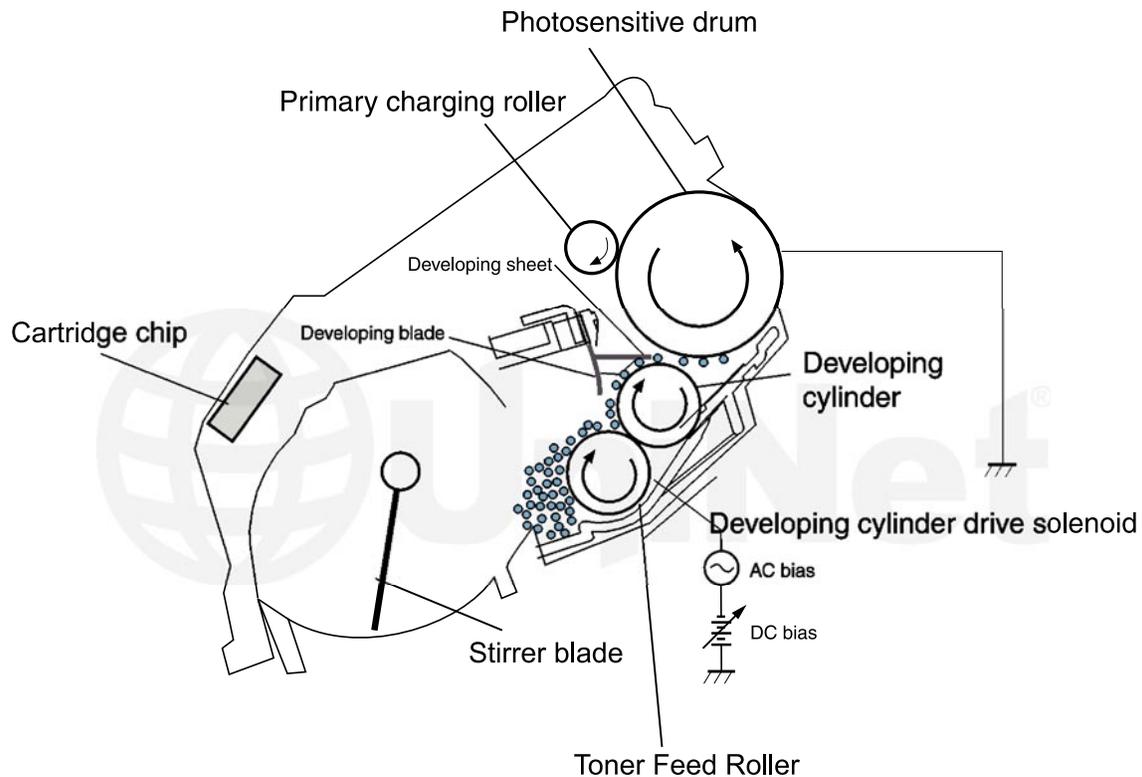


HP 2600 COLOR PRINTING THEORY

The color toner cartridge printing process happens in a series of stages or steps. For the purpose of this article, we will call them stages. The above diagram shows the basic layout of the cartridges and how they relate to one another and the printer. In the **first stage**, the Primary Charge Roller (PCR) places a uniform negative DC voltage on the OPC drum surface. The amount of the negative DC voltage placed on the drum is controlled by the printer’s intensity setting.



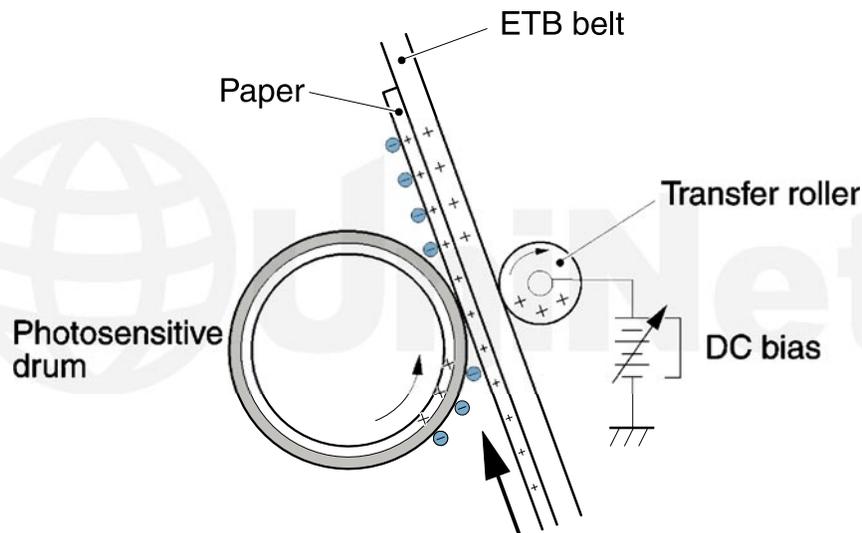
In the **second stage**, the laser beam is fired onto a rotating mirror (called the scanner). As the mirror rotates, the beam is reflected into a set of focusing lenses. The beam then strikes the drums surface, reducing the negative charge and leaving a latent electrostatic image on the drum. The areas where the laser did not strike the drum will retain the higher negative charge. Each color cartridge has its own laser and scanner units.



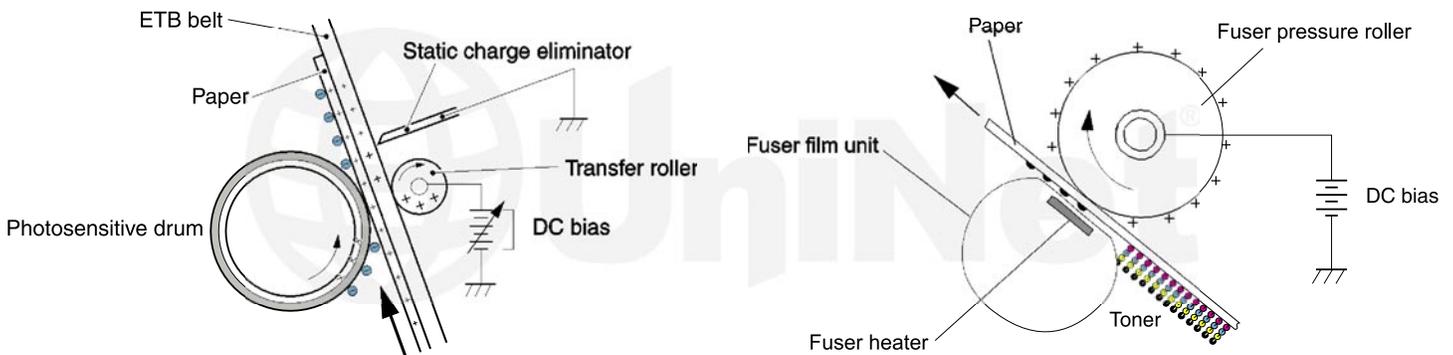
The **third** or **developing stage** is where the toner is developed on the drum by the developing section (or supply chamber), which contains the toner particles. The development stage is actually made up of two steps: toner charging, and the actual development.

In the toner charging stage, the toner stirring blade turns inside the hopper. As it turns, friction causes a negative potential to develop on the toner. In addition, a foam feed roller brings the toner to the developer roller and also places a negative charge on the toner. These two charges ensure a uniform charge on the toner. Once the toner is properly charged, the toner will coat the developer roller. The toner is also held onto the developer roller by another negative DC bias voltage. This voltage is controlled by the printer's intensity setting, and causes either more or less toner to be attracted by the developer roller. This in turn will either increase or decrease the print density. The developer roller also has an AC bias signal placed on it which makes the jump from the developer roller to the drum easier. The amount of toner on the developer roller is controlled by the doctor blade, which uses pressure to keep the amount of toner on the roller constant. Attached to the doctor blade is what is called a developing sheet. This sheet improves the print quality, and helps prevent toner scatter.

As the laser exposed areas of the OPC drum approach the developer roller, the toner particles are attracted to the drum's surface due to the opposite voltage potentials of the toner, and laser exposed areas of the OPC drum.



The **fourth stage** is the **transfer stage**. This is where there are some large differences from monochrome printers. The first step in the transfer stage is where the transfer roller (which is located directly opposite each OPC drum), places a positive DC bias charge on the back of the ETB or transfer belt. Each toner cartridge has a separate transfer charge roller. At the same time, the paper is moving between the OPC drum and the ETB. As the ETB passes the transfer charging roller, the positive charge is picked up, and draws the negatively charged toner off the drum onto the paper. This process is repeated for each color cartridge. As the toner piles onto the paper, the positive charge on the paper weakens as the paper runs through each cartridge. For this reason, the charge is increased on the transfer charging roller for each successive color.



The paper separates from the ETB belt as the belt reaches the top of its path and turns back down to start the process again. The static charge on the back of the paper is decreased with static charge eliminator. This helps stabilize the paper feed, and also prevents toner flares (spots) under low temperature and low humidity conditions.

In the **fifth stage**, the image is then fused onto the paper by the fuser assembly. The fuser Assembly is comprised of the upper heating assembly and lower pressure roller. The lower pressure roller presses the page up into the upper heating assembly which then melts the toner into the paper. The upper heating assembly consists of a flexible sleeve with a ceramic heating coil inside. This type of fuser affords “instant on” fusing with little to no wait time, and low power consumption.

OPC DRUM CLEANING

The drum is cleaned after the image is transferred to the paper by the wiper blade. This part is fairly standard; the wiper blade scrapes the toner off the drum, and the recovery blade guides it into the waste chamber. These cartridges do not use a transfer plate to move the waste toner into the back of the cartridge.

PRINTER CALIBRATION

At the start of all this is the calibration cycle. The printer will calibrate itself whenever the printer is turned on, when a new toner cartridge is installed, after 48 hours of run time, and at 150 page intervals. Calibration consists of a solid block and halftone of each color being printed to the ETB. As the printed areas get to the top of the belt, a sensor will detect them, measure the density, and adjust the printer accordingly. All of the calibration time settings are user controllable. There are also physical calibrations of the gear train, and various rollers.

TONER LOW DETECTION

The last thing that needs to be discussed before getting to the actual remanufacturing, is the toner level detection. The 2600 printers determine cartridge life by a number of different ways. It counts the number of OPC drum rotations, and actual amount of toner left. The amount of toner is also determined by an optical sensor that reads through a set of clear plastic lenses mounted on the supply chamber. Each of these measurements is written to the chip.

Taking test prints, cartridge troubleshooting, as well as minor printer troubleshooting will be covered at the end of this article.

REQUIRED TOOLS

1. Conical boring tool, 2mm or .078" or 14-13 woodscrew
2. Drill, 2.5mm (for metal pin extraction)
3. Pliers (needle nose and gripping)
4. Hacksaw (for OPC drum cutting)
5. Hook tool (angled and straight)
6. Phillips screwdriver
7. Flathead screwdriver (small and standard size)
8. X-Acto Knife (for cutting plastic tabs)
9. Gapping tool (for doctor blade removal and assembly)
10. Plastic cement (for smartchip installation)
11. Small hammer (for plastic pin insertion)
12. Soldering tool or drill (optional, for alternate toner filling and cartridge seal assembly only)

REQUIRED SUPPLIES

1. Replacement toner for use in HP 2600 (Black: 2,500 pages; Cyan, Magenta, Yellow: 2,000 pages)
2. Replacement smartchip for use in HP 2600 (Black: 2,500 pages; Cyan, Magenta, Yellow: 2,000 pages)
9. Replacement OPC drum with special gears, for use in HP 2600/EP 307
10. Coating solution for the developer roller sleeve
11. Fill-plug seal adhesive, or sealing tape (required for filling and sealing toner)

OPTIONAL SUPPLIES

1. Replacement doctor blade
2. Replacement wiper blade
3. Quickseal™ adhesive (recommended for alternate cartridge seal assembly)



CARTRIDGE DISASSEMBLY: METAL PIN REMOVAL

1. Locate the metal pin on the contact side of the cartridge. Drill a parallel hole (2.5mm x 3mm deep) just above it to allow extraction with needle nose pliers. Carefully pull the metal pin out, maneuvering with the pliers. Do not force the pin out, as this may damage the contact plates inside. The consequences are explained in Step 10.



PLASTIC PIN REMOVAL

2. Use a 2mm (.078") conical boring tool (shown) or a 14-13 wood screw for this procedure.

Locate the upper white plastic pin hole on the non-contact side of the cartridge.

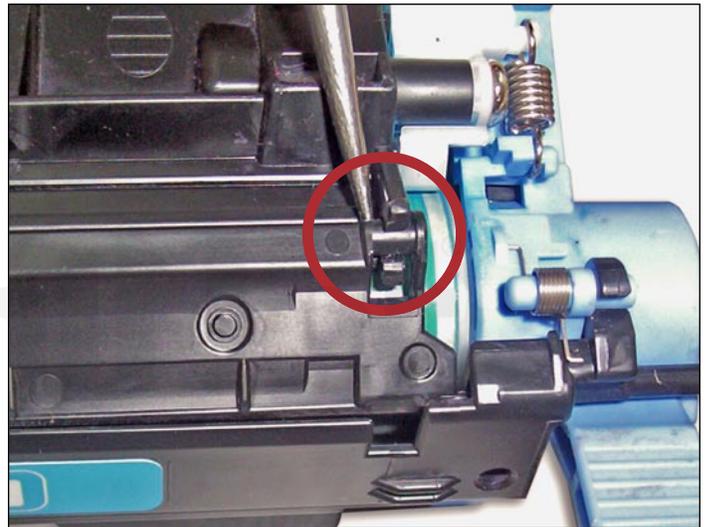
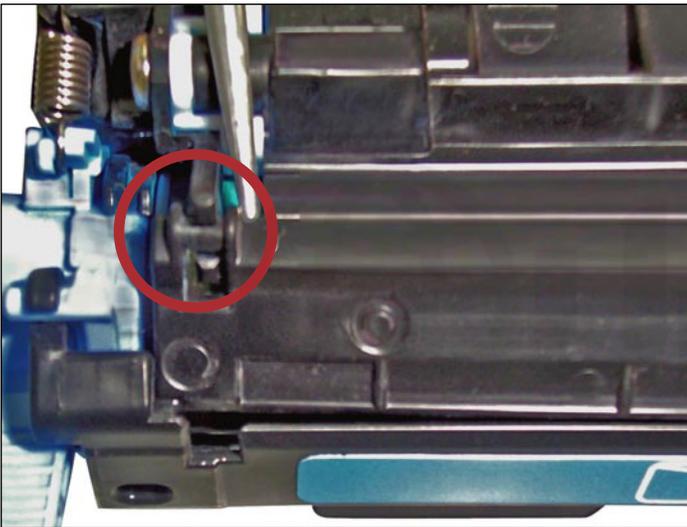
Thread three or four times to firmly anchor the tool into hole.



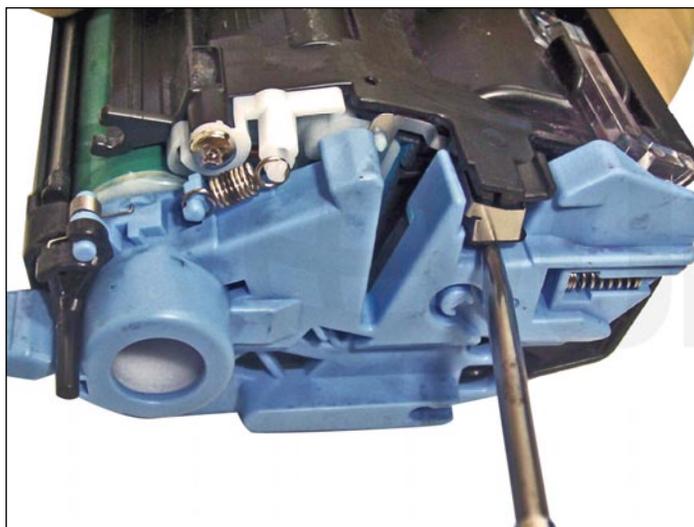
3. Pull the pin straight out to dislodge it from the cartridge.



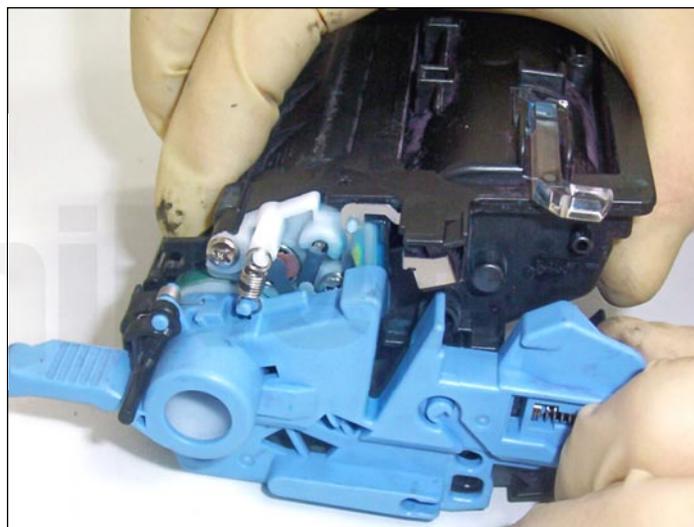
4. Pin extracted.



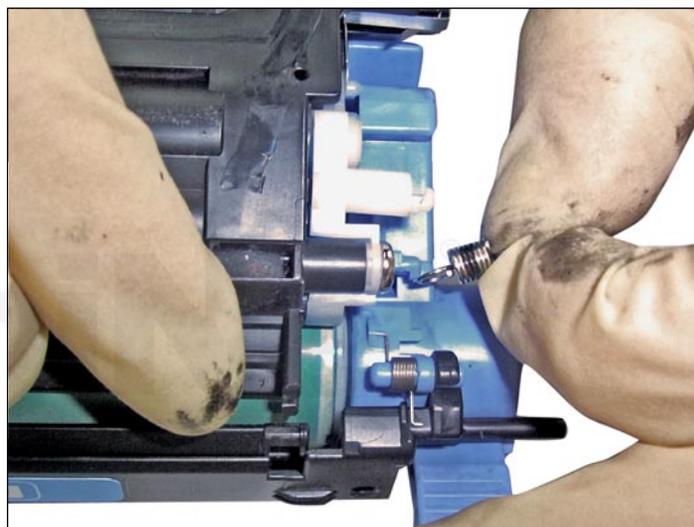
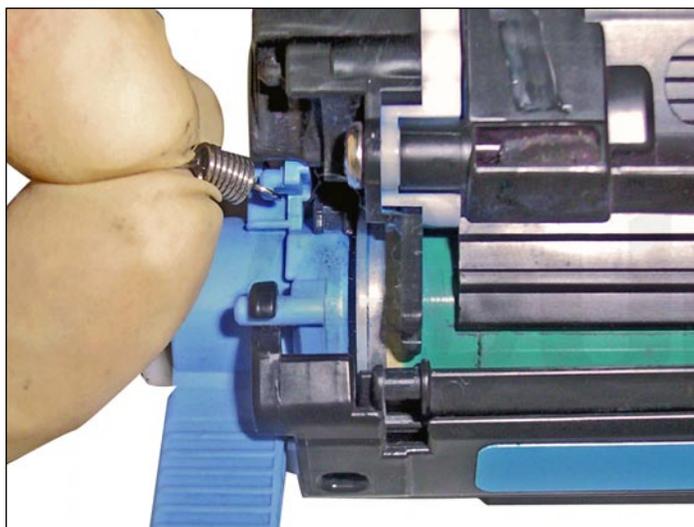
5. Using a scribe or small screwdriver, pry off the OPC drum shutter hinges from the top of the cartridge shown.



6. Insert a flathead screwdriver between the two cartridge sections shown to wedge them apart for separation.



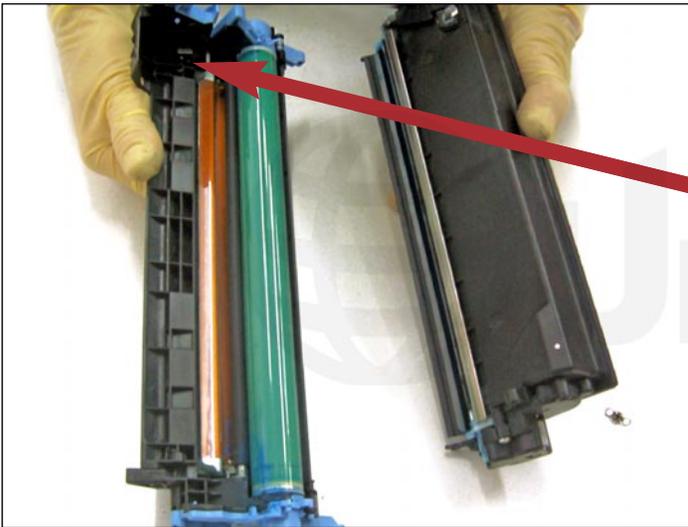
7. Pull the sections apart far enough to grasp with your hands.



8. Carefully remove the tension springs from the tabs from both sides of the cartridge. The spring tabs are very fragile.

NOTE: Remember the positioning of both springs for reassembly. Their sizes are different!

The spring on the right that is marked with a black stripe is actually smaller and has more tension than the spring to the left.



9. With the springs now removed, carefully separate the two sections of the cartridge.



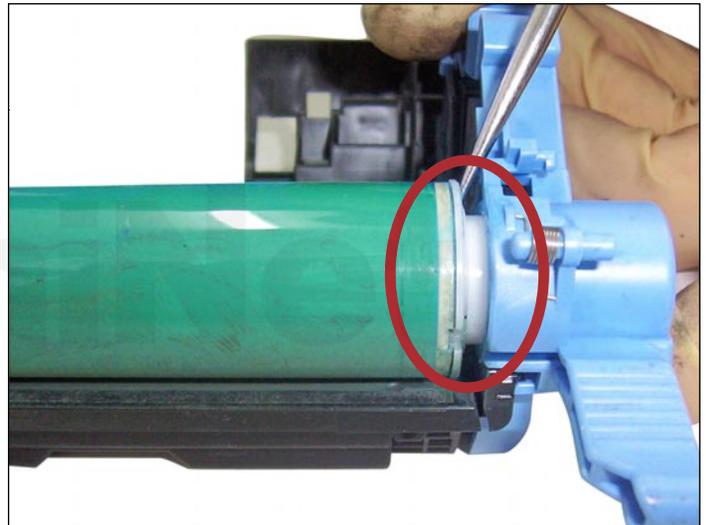
10. We can now see the internal electrical contact where the metal pin was removed in Step 2. Any undue force in pulling the pin can warp this metal contact, rendering it useless.



11. Unhook the drum shutter from the support tab on both sides of the drum unit.



12. Drum shutter shown completely removed.



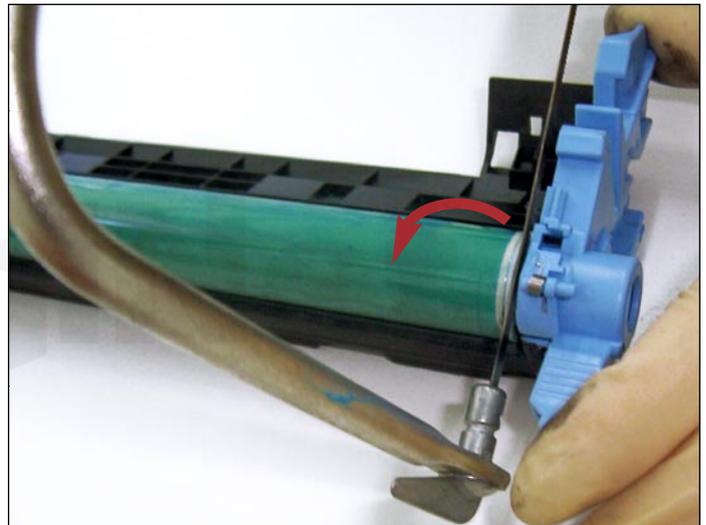
DRUM CARTRIDGE DISASSEMBLY: OPC REMOVAL

13. To remove the drum and access the internal components beneath, we would need to cut off and remove the white plastic non-contact spindle (circled) from the blue axle housing/end cap shown. A hacksaw is required for this procedure.

First, use a scriber or small flathead screwdriver to wedge a gap between the OPC and the blue axle housing as shown. The gap should be wide enough to saw through the white spindle only, and avoid any unwanted damage to the end cap.



14. Carefully saw into the white plastic spindle and stop when it reaches halfway. Do not saw all the way through.



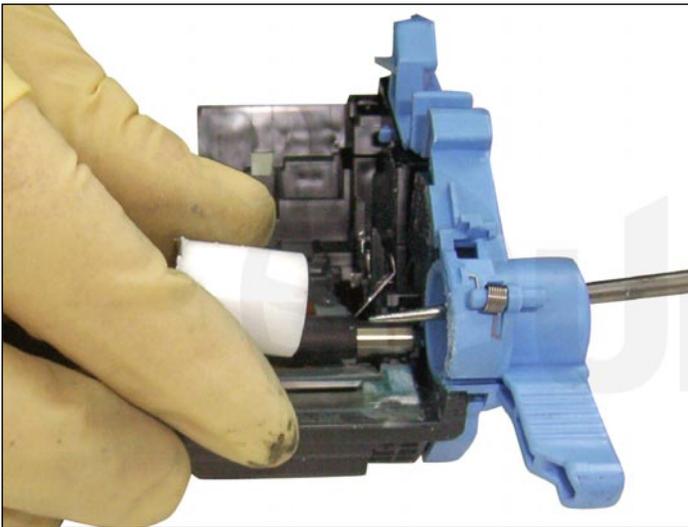
15. Rotate the drum 90° in the direction shown and continue cutting until the spindle reaches a breaking point. This will keep the saw from dropping too far and damage any components below. **NOTE:** Do not rotate the drum in the opposite direction. Doing so can scratch up the wiper blade below it.



16. The OPC can now be removed.



17. Carefully lift the OPC and slide it out in the manner shown.



18. Push out the remaining spindle piece through the end cap.



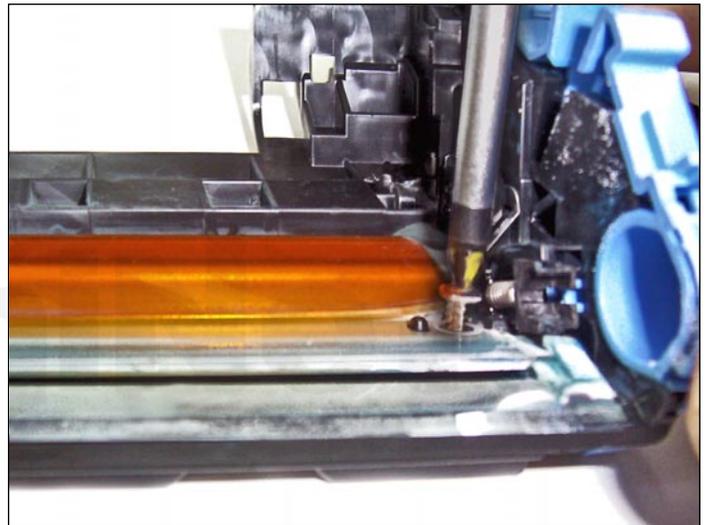
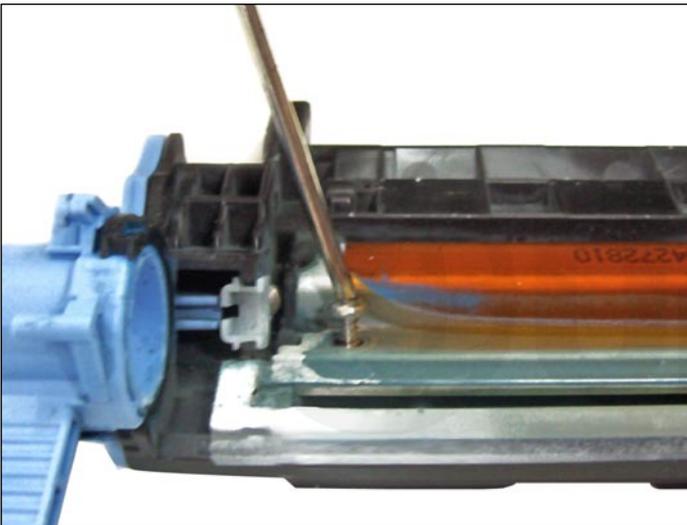
19. Using a pair of needle nose pliers, gently lift up the PCR from one side.



20. Slide it out in the manner shown.

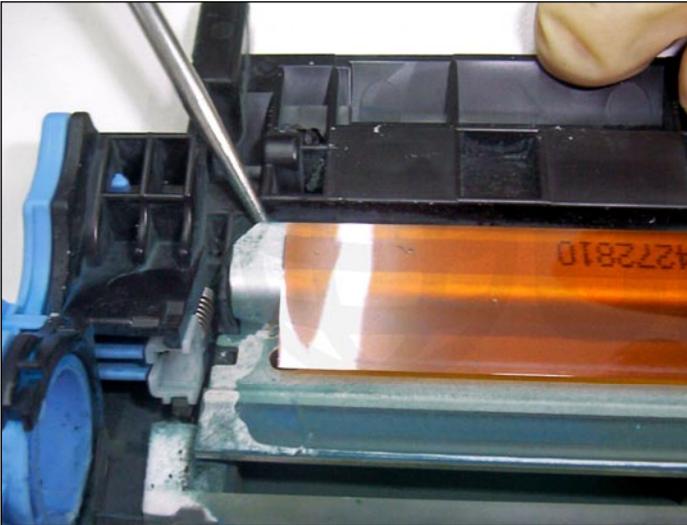


21. In case of contamination, clean with a small amount of water and mild soap. Otherwise, use a simple dry pad.



22. First, remove the two Phillips screws from the wiper blade.

Be careful not to crease or damage the PCR contact strip on top.



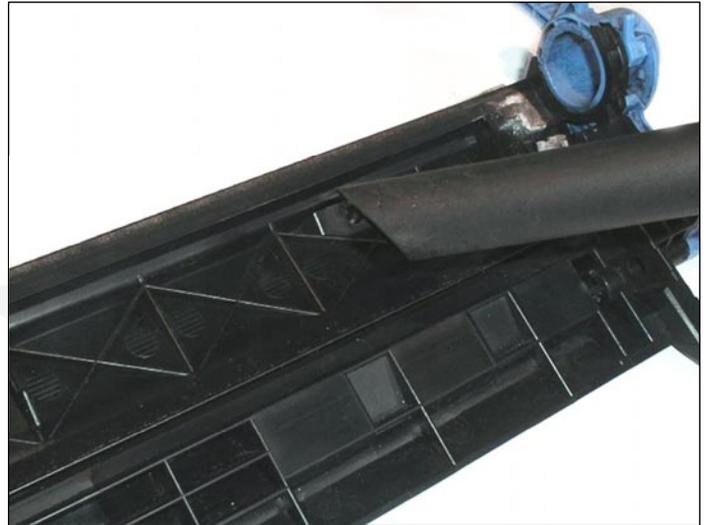
23. Use a scribe or flathead screwdriver to pry the wiper blade assembly free from the adhesive strip behind it.



24. Lift out the wiper blade from one side.



25. Clean the wiper blade with a dry, lint-free cotton pad.

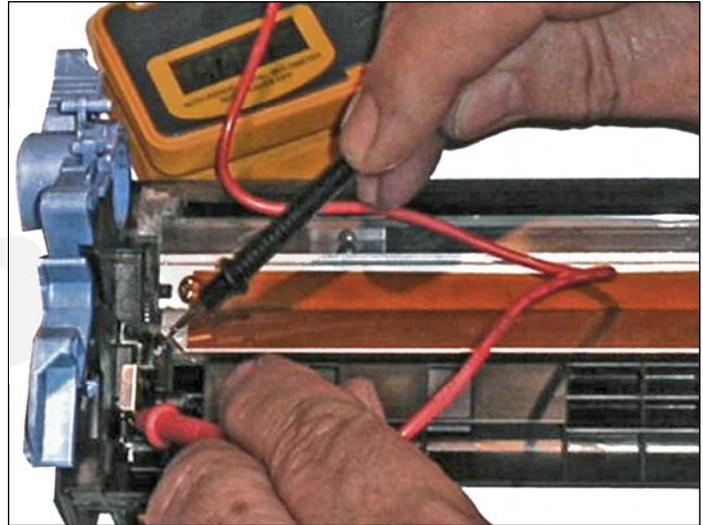


26. Use a vacuum to clean out the waste bin of used toner. This will allow you to re-use the OEM adhesive strip to reassemble the wiper blade. **NOTE:** Do not use compressed air, as it will only scatter the used toner and coat the adhesive strip, rendering it useless.

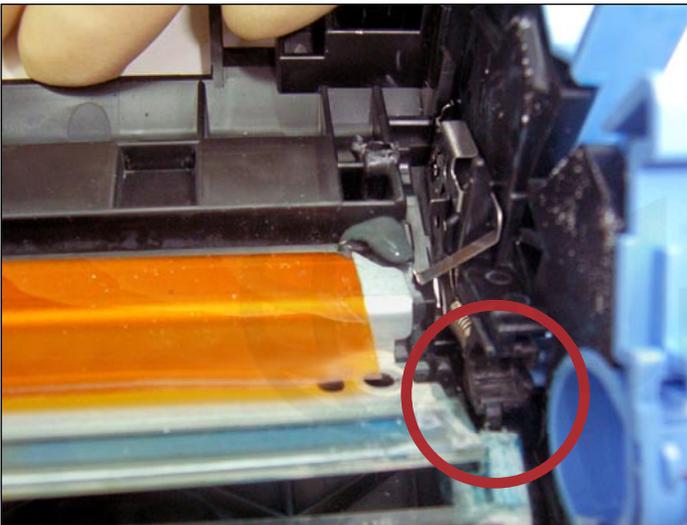


DRUM UNIT REASSEMBLY

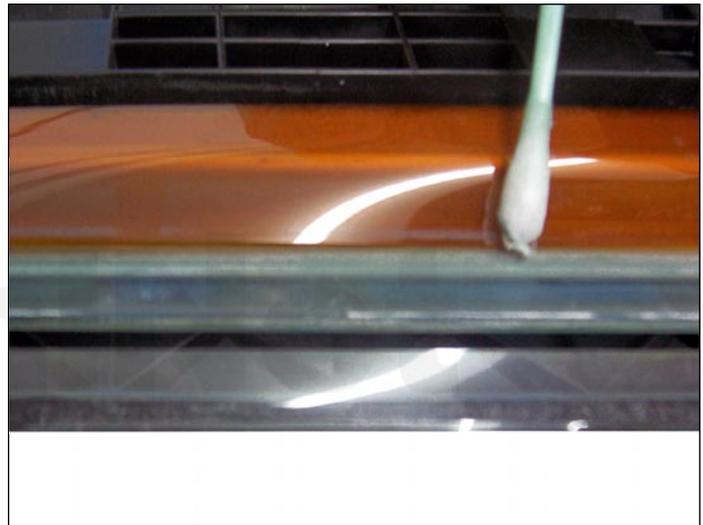
27. Install the cleaned wiper blade assembly. Make sure it adheres well to the OEM adhesive strip underneath. Tighten with the two Phillips screws, being careful not to crease or damage the PCR contact strip on top.



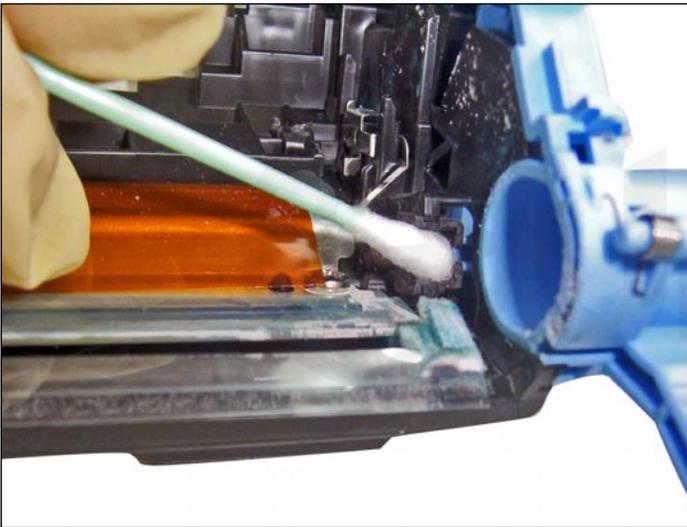
28. Use a tester to check the electrical continuity and ensure good contact between the wiper blade frame and the main contact.



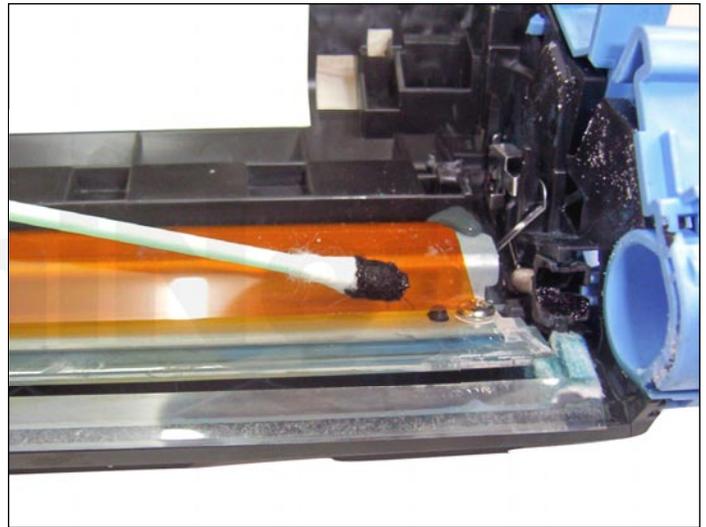
29. We now need to clean the PCR contact strip and black PCR saddles where residual toner may still be present.



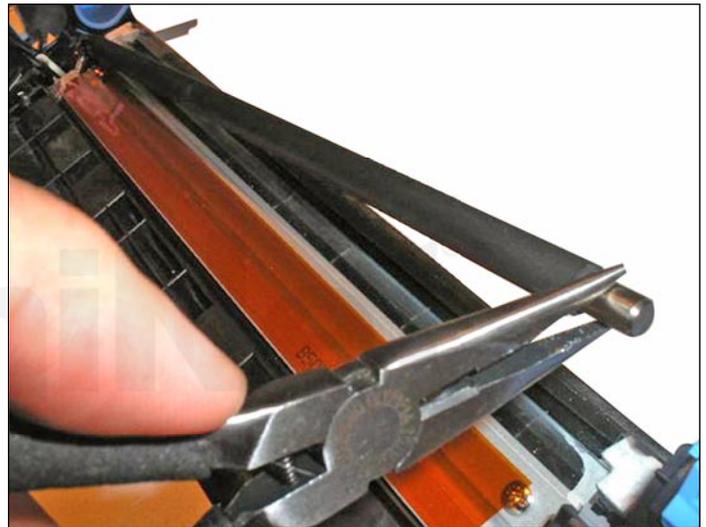
30. Using a cotton tip swab, clean the edges and underlining of the PCR blade.



31. Clean the black PCR saddles on both sides of the cartridge, using a cotton tip swab. Apply a small amount of isopropyl alcohol for best results.



32. Apply a small amount of conductive grease into the saddles. Do not over-lubricate them.



33. Slide the cleaned PCR into the saddle on one side, then place the other side using a pair of needle nose pliers.

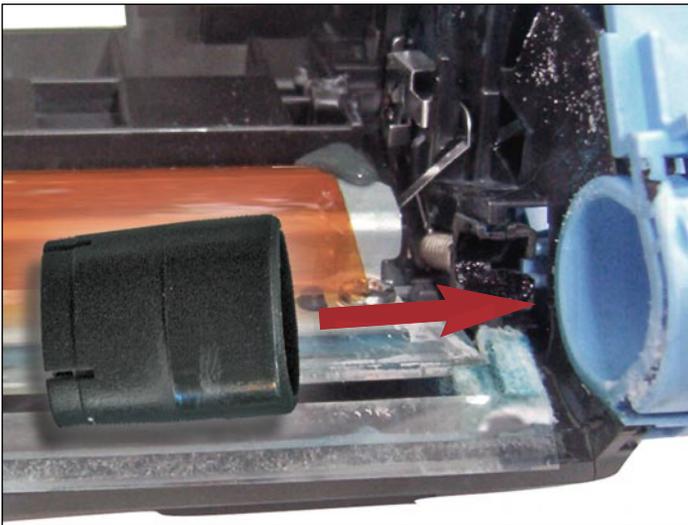


**PRE-INSERTED
DRIVE/CONTACT
SPINDLE**

**NON-CONTACT
SPINDLE INSERT
& SMALL SCREW**

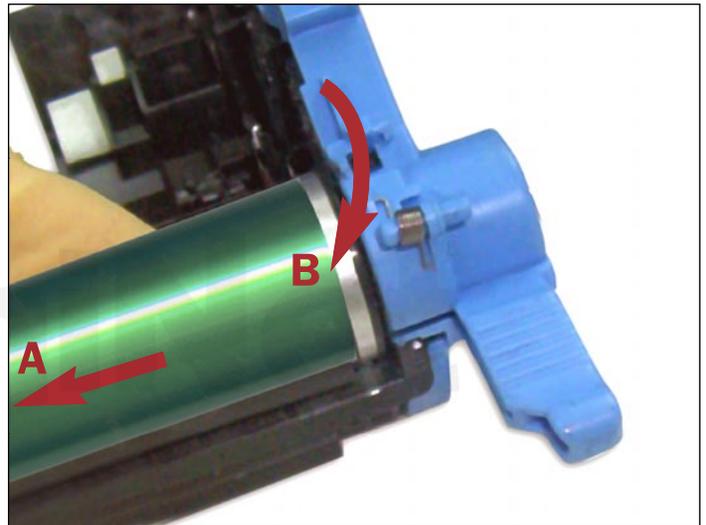
34. A new replacement drum for use in HP 2600/EP 307 can now be installed.

The new drum must also include a pre-inserted drive/contact spindle, a separate non-contact spindle, and small screw.



35. First, lubricate the interior of the blue axle housing on both sides of the cartridge with a minimum amount of white bearing grease.

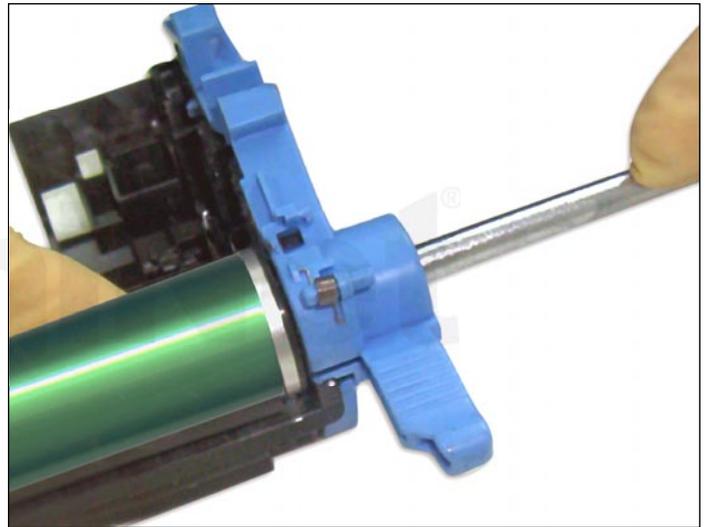
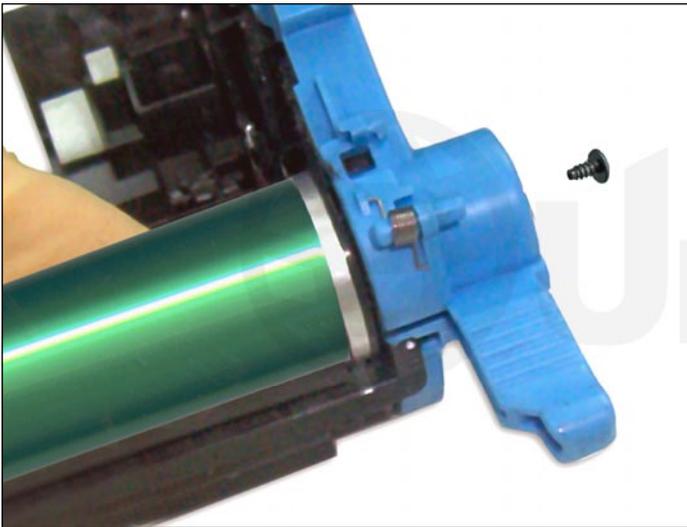
Insert the new non-contact spindle into the non-contact axle housing shown.



36. Carefully slide the new replacement drum drive/contact side into the contact axle housing on the left (A).

Lower the drum non-contact side into place as shown on the right (B).

Align the flange with the axle attachment.



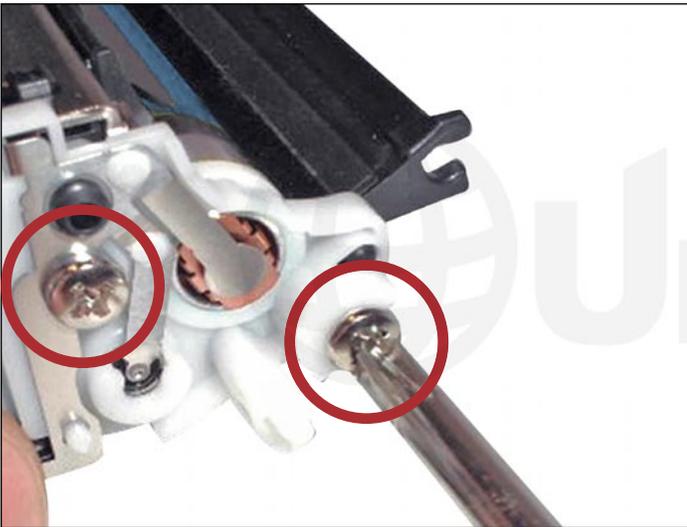
37. Insert the small screw on the outer end and tighten both pieces together with a Phillips screwdriver.



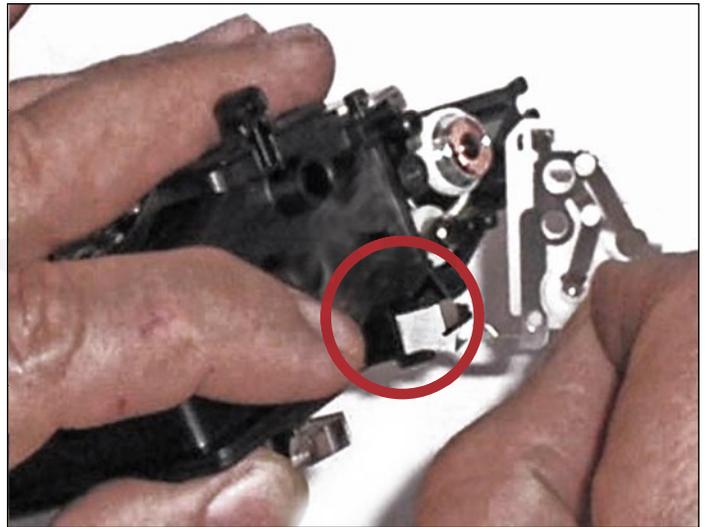
DEVELOPER UNIT DISASSEMBLY

38. Before disassembling, use a gapping tool to measure the gap between the doctor blade and the hopper.

This will ensure accurate reposition of the doctor blade during the final cartridge assembly process in [Step 68](#).



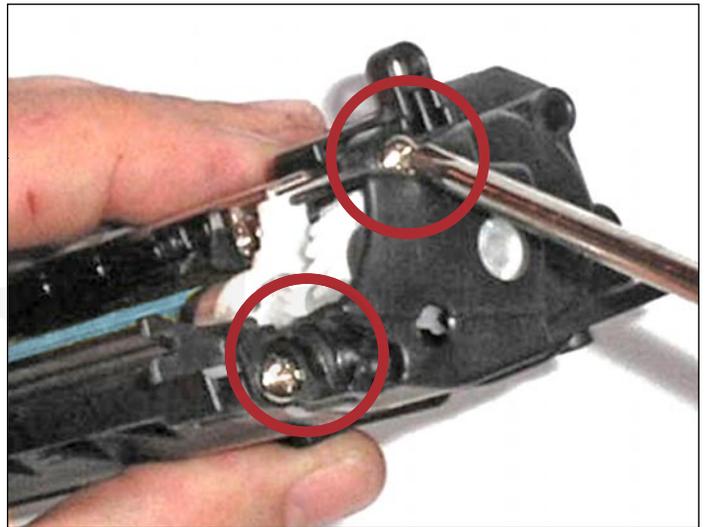
39. Remove the two screws from the contact (gearless) side end plate.



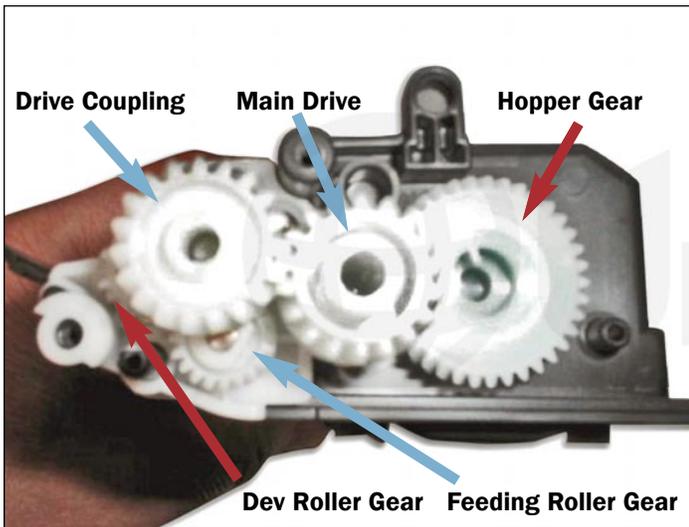
40. Carefully remove the contact plate assembly without distorting the contoured contact (circled). Use extreme caution while separating it from the pillar.



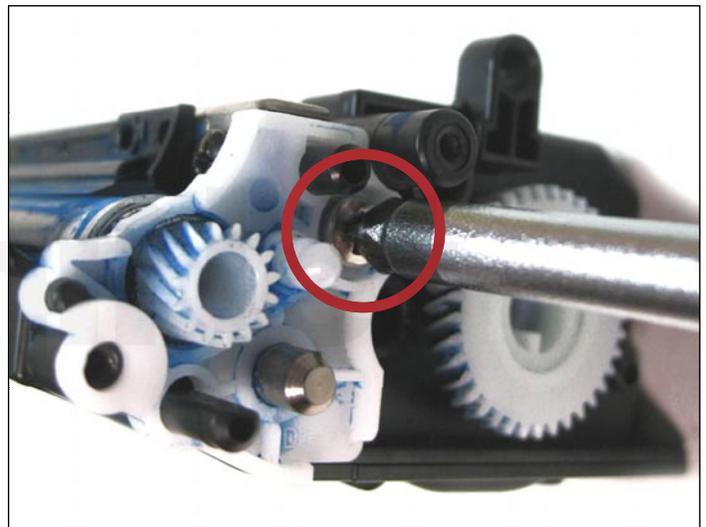
41. The shape of the contoured contact must remain intact when removed.



42. Remove the two screws from the non-contact (gear-side) end-plate shown. Carefully remove this plate to access the gears inside.



43. Remove the three outer gears indicated by blue arrows. These are the Drive Coupling, Main Drive and Feeding Roller Gears. This will allow access to the roller support plate beneath. Note the positioning of all the gears for reassembly.



44. With the outer gears removed, remove the screw that holds the roller support plate in place.



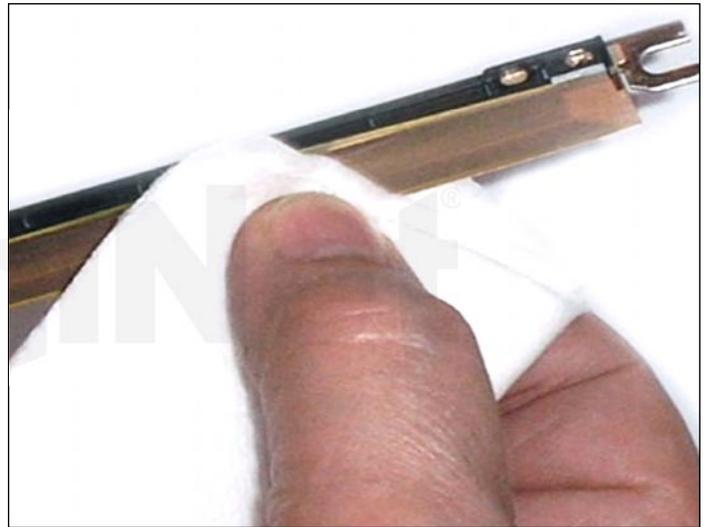
45. Remove the screws from both ends of the doctor blade assembly.



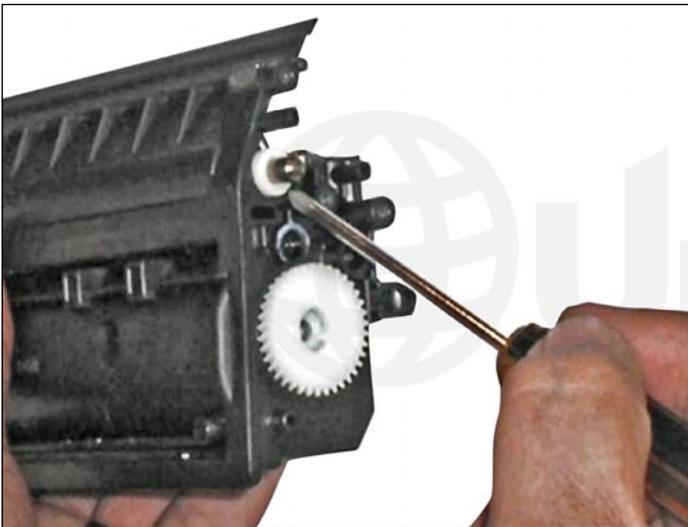
46. Using a small flathead screwdriver, pry the doctor blade out from one side, then continue on the other side to release it from the adhesive strip beneath it.



47. Carefully lift the doctor blade out as shown.



48. Gently clean the working edge of the doctor blade with a soft pad. **CAUTION:** The working edge is made of coated steel that can be easily damaged by solvents or applying excessive pressure.



49. You can now remove the developer roller sleeve. Note that the feeding roller cannot be taken out.



50. Secure the two bushings and clean the developer roller sleeve with compressed air. Alternate with a lint-free cotton pad. Be sure to clean the two bushings thoroughly.

DEVELOPER ROLLER SLEEVE COATING SOLUTION RECOMMENDED

This universal coating solution extends the life of the sleeve by applying a coating of Teflon and sealants to the transfer layer. The coating fills in surface scratches and provides much needed lubrication to the sleeve to prevent wear that can lead to failure.

1. Pre-clean the developer roller sleeve with a dry lint-free cloth to remove residual toner and surface contaminants.
2. SHAKE WELL and pour a few drops of the solution onto a cotton pad. It MUST be a lint-free.
3. Apply the solution in a back and forth circular motion along the axis of the sleeve. Go around at least twice for a thin even coat.
4. Allow to dry for 3 to 5 minutes before installing into the cleaned cartridge.

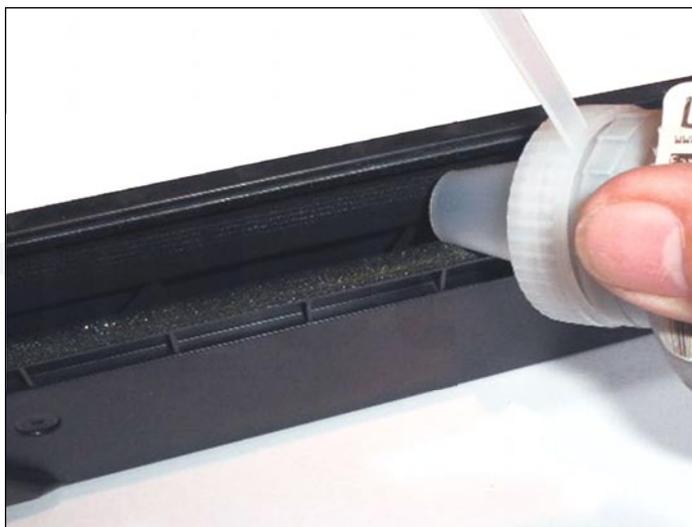


51. Use a vacuum to clean residual toner from the roller and hopper. Secure the foam seal at each end for reassembly.

You must now follow one of the following options:

To refill the toner hopper now, follow [Steps 53 and 54](#), then [skip to step 68](#).

To install a cartridge seal, skip to [Step 55](#).



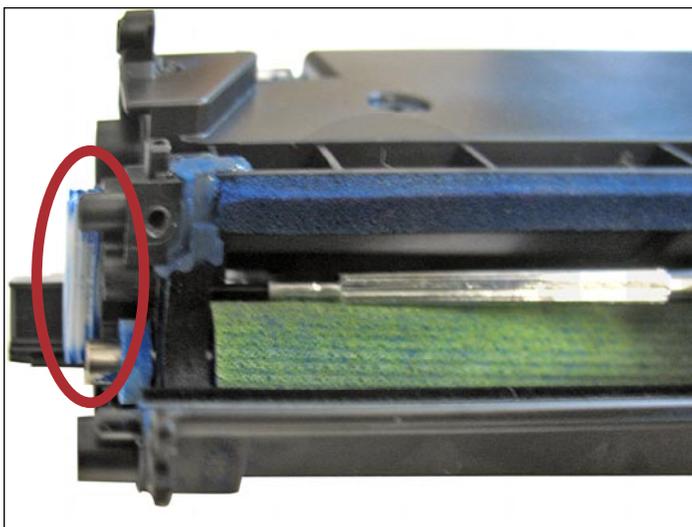
REFILLING THE TONER HOPPER

52. Refilling can be done through the opening between the mag roller and the feeding roller. Use a 12mm beak and load the proper toner amount.



53. Insert the bushings on each end of the developer roller and slide it into place, gear-side first as shown.

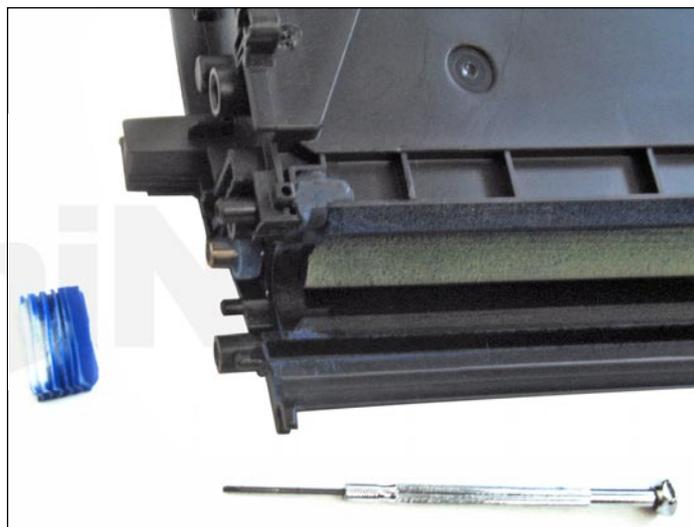
Proceed directly to the final cartridge assembly instructions on [Step 68](#).



ALTERNATE QUICKSEAL™ ASSEMBLY

54. A Quickseal™ adhesive is recommended for this procedure. It offers a fast and easy way to seal the hopper without splitting the cartridge. No clips, rails or insertion tools are needed.

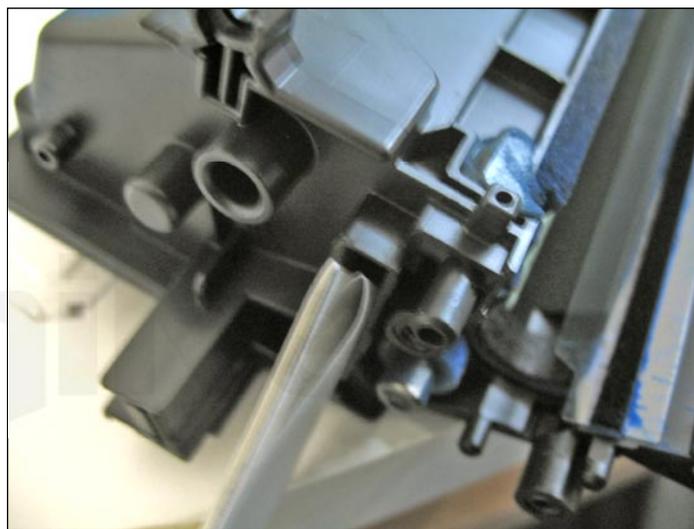
Using a small flathead screwdriver, force the used exit seal plug out as shown.



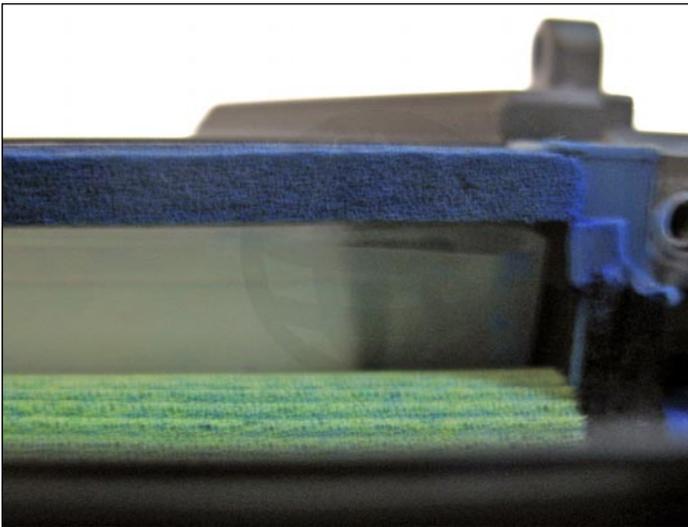
55. With the exit seal removed, be sure to clean the hopper thoroughly before installing the new seal.



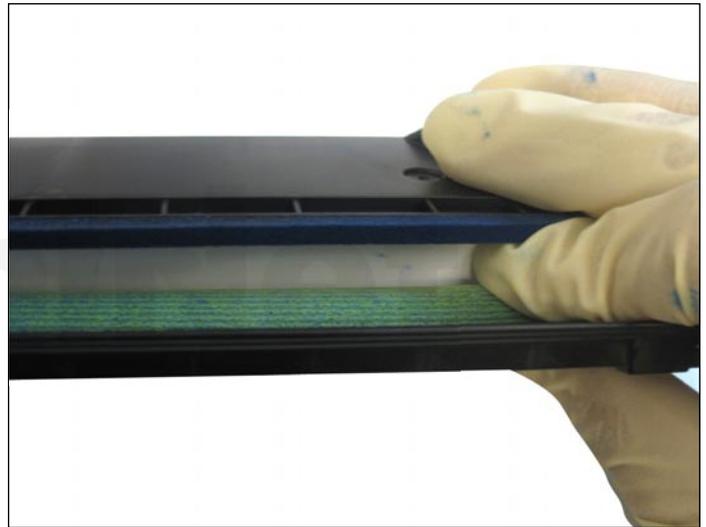
56. Bend both ends of the seal backward exactly as shown.



57. Insert the folded tips through the exit seal port opening as shown. Avoid peeling the adhesive backing during insertion.



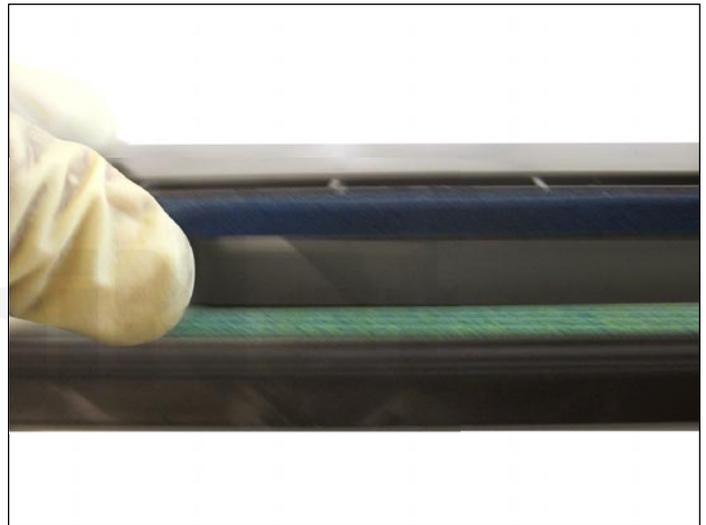
58. With the seal completely inserted, pull the white adhesive backing to reveal a small section.



59. Adhere the small section to the hopper to secure the seal as shown.



60. With the seal in place, pull the white backing to reveal the remaining portion.



61. Apply pressure to properly adhere the remaining seal to the hopper.



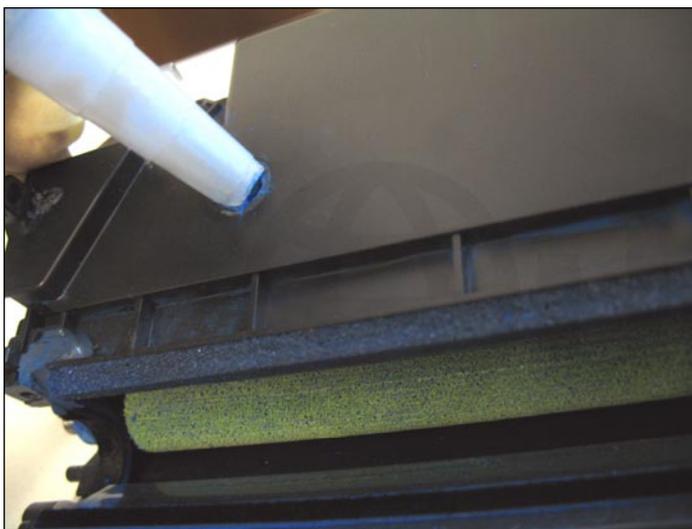
62. Install the exit seal port plug to complete assembly.



REFILLING THE TONER HOPPER

63. Using a soldering tool, burn a small hole through the top of the hopper. This will serve as an opening for refilling the cartridge.

NOTE: Soldering is best for reducing the amount of internal residue. If you prefer drilling, be sure to clean the cartridge thoroughly before installing the seal.



64. Refill the cartridge and cover the opening with sealing tape or fill plug seal adhesive.



65. Install the developer roller with the gear-side first.



66. Install the contact plate and proceed to the next step for final cartridge assembly instructions.



FINAL CARTRIDGE ASSEMBLY

67. Fit the doctor blade assembly into place as shown. Make sure it adheres properly to the foam seal underneath.

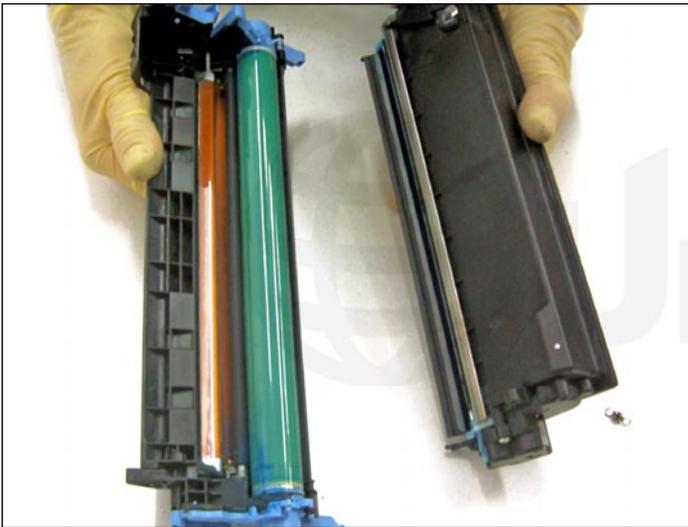


68. Apply a very small amount of conductive grease to the contact plate ends. Install the contact plate with the two Phillips screws.



69. Prior to securing the doctor blade, insert a gapping tool between the doctor blade and the hopper and adjust to the original gap measurement taken in [Step 39](#).

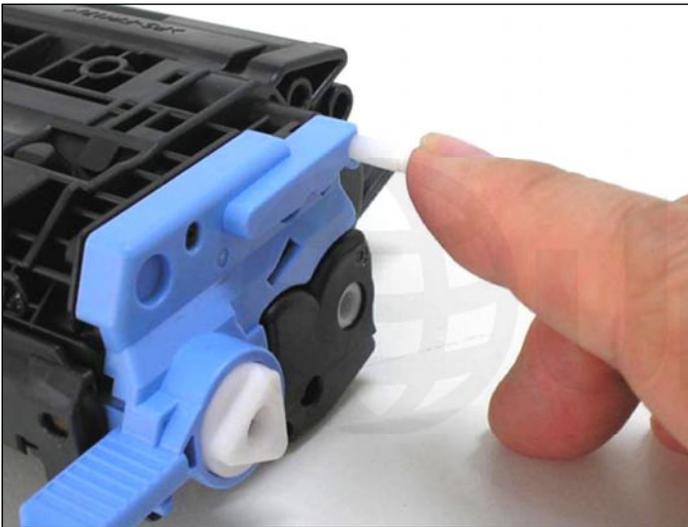
Install the two screws onto the doctor blade assembly.



JOINING THE CARTRIDGE SECTIONS

70. Join both sections aligning the pin insertion points.

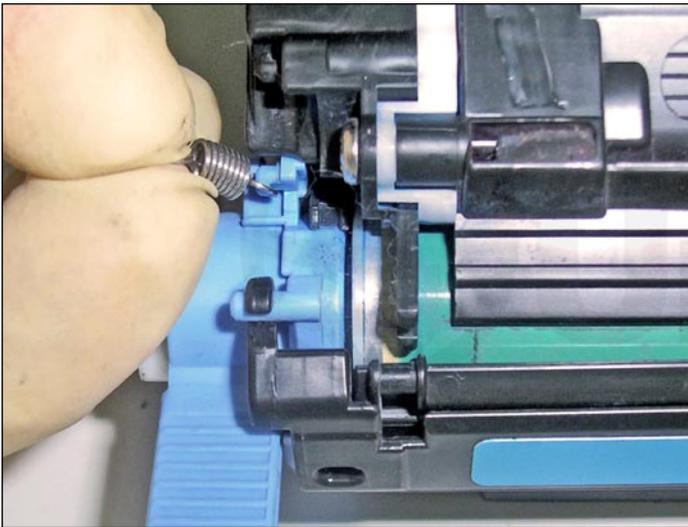
Insert the metal pin back into place as shown until a click is heard.



71. Insert the plastic pin halfway with your finger as shown.



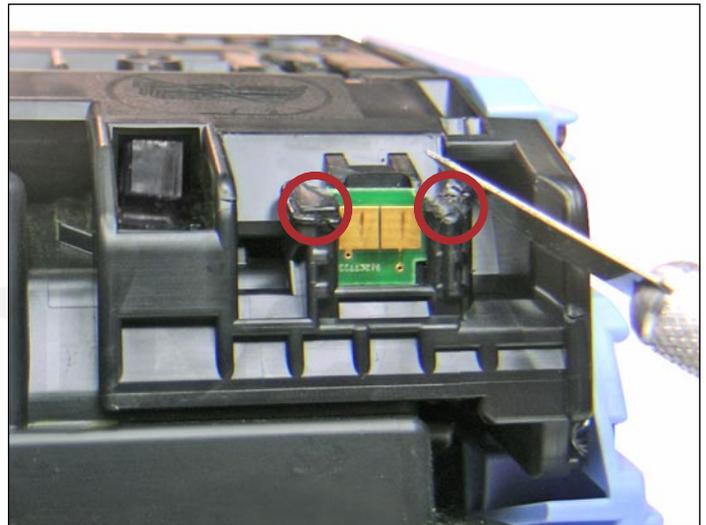
72. Using a small hammer, tap in the remaining portion of the plastic pin until it is completely inserted.



73. Install the appropriate tension springs to their original positions (refer to [Step 8](#)).

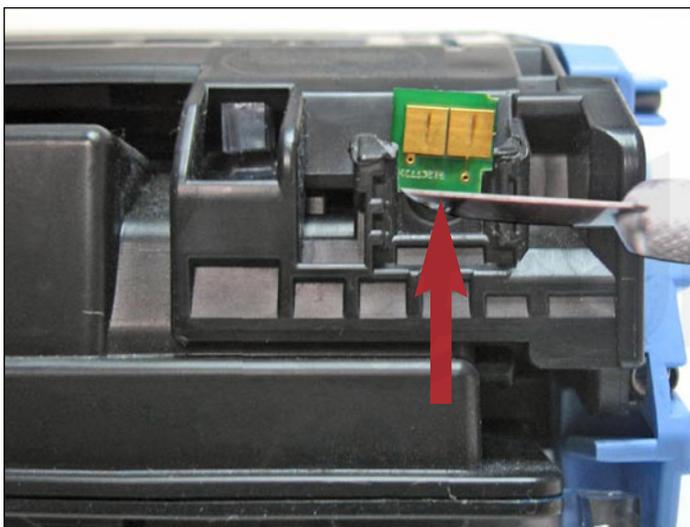


74. Cartridge assembly complete.

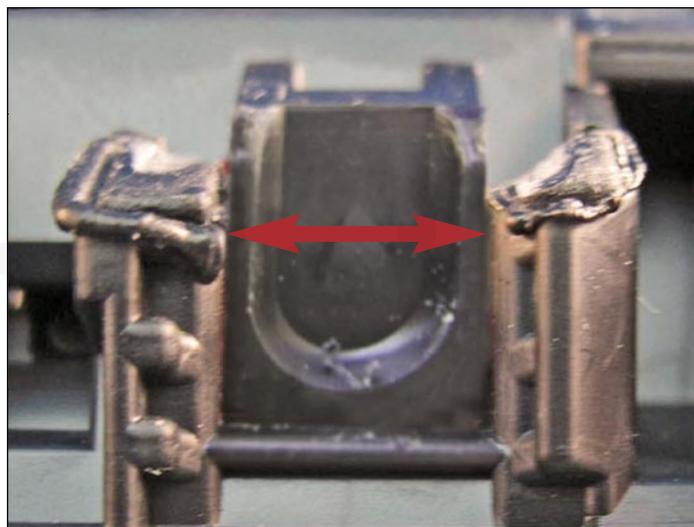


REPLACING THE CHIP

75. Locate the OEM chip at the rear of the hopper. Using an X-Acto knife, carefully cut away the melted top plastic tabs that hold the chip in place.

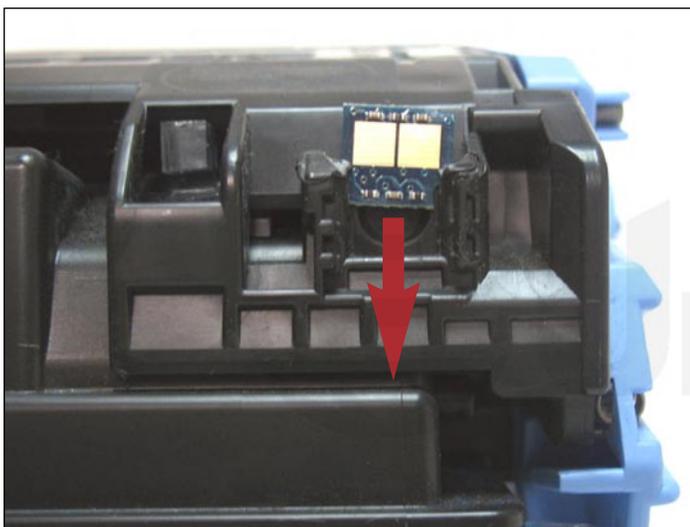


76. Place the X-Acto knife below the chip's base and lift upward to slide it out of its housing.



77. Apply a tiny amount of plastic cement along the inner grooves of the chip housing prior to inserting the new chip. This will bond the chip to the housing and keep it from falling out during handling or transport.

NOTE: Do not apply excessive amounts of cement that can spread onto and contaminate the contacts, rendering the chip useless.



78. Slide the new aftermarket chip into the housing as shown. Make sure the gold-plated contacts face outward. Allow the cement to dry before testing the cartridge.

UniNet®

TAKING TEST PRINTS**Demo Page:**

1. Press the left and right Arrows simultaneously.
2. The Demo page will print out.

Configuration Page:

1. Press the left or right arrow until "REPORTS" appears on the display.
2. Press SELECT.
3. Press the left or right arrow until "CONFIG REPORT" appears on the display.
4. Press SELECT.

Supplies Status Page:

1. Press the left or right arrow until "REPORTS" appears on the display.
2. Press SELECT.
3. Press the left or right arrow until "SUPPLIES STATUS" appears on the display.
4. Press SELECT.

Cleaning Page:

1. Press the left or right arrow until "SERVICE" appears on the display.
2. Press SELECT.
3. Press the left or right arrow until "CLEANING MODE" appears on the display.
4. Press SELECT
5. A page will run slowly through the printer.

REPETITIVE DEFECT CHART

Developer Roller Sleeve	24.7mm
Primary Charge Roller	26.7mm
RS Roller	32.9mm
Transfer Rollers	37.7mm
ETB Rollers	54.5mm
Fuser Sleeve	56.6mm
Fuser Pressure Roller	62.8mm
OPC Drum	75.4mm

CARTRIDGE TROUBLESHOOTING**Dirty Primary Charge Roller (PCR):**

Will show on the test print as vertical gray streaks down the page or as a gray background throughout the page. If there is any physical damage, it will repeat at intervals of 26.7mm.

Dirty PCR Connection:

Will result in dark black horizontal bars across the page or as shading throughout the page.

Scratched Drum:

Will show up as a very thin, perfectly straight line that runs from the top to the bottom of the test page.

Chipped Drum:

Will result in a dot or series of dots that repeat at 75.4mm intervals.

Damaged Developer Roller Sleeve:

Will either leave a mark or a blank spot (depending on the type of damage) at intervals of 24.7mm.

Light Damaged Drum:

Will show up as a shaded area on the test print that should be white. Again this will repeat at intervals of 75.4mm.

Bad Wiper Blade:

Will result in vertical gray lines down the page or as shading across the entire page. In either case there will be a film of toner on the drum surface.

COMMON PRINTER ERROR MESSAGES

10.000x	Supply Error/Chip cannot be read or cartridge not properly installed:
10.0000	Black cartridge
10.0001	Cyan cartridge
10.0002	Magenta cartridge
10.0003	Yellow cartridge
10.100x	Supply Error/Missing Cartridge:
10.1000	Black cartridge
10.1001	Cyan cartridge
10.1002	Magenta cartridge
10.1003	Yellow cartridge
50.X	Fuser Error:
50.1	Low Fuser Temp
50.2	Slow Fuser
50.3	High Fuser Temp
51.2X	Printer Error:
51.20	Black Scanner error
51.21	Cyan Scanner error
51.22	Magenta Scanner error
51.23	Yellow Scanner error

CALIBRATE NOW

If you are experiencing problems with color in the printouts, the “CALIBRATE NOW” feature can be run. This forces a calibration cycle to run. This procedure does not always fix the issue, but it can.

1. Press the left or right arrow until “SYSTEM SETUP” appears on the display.
2. Press SELECT.
3. Press the left or right arrow until “PRINT QUALITY” appears on the display.
4. “CALIBRATE COLOR” will appear on the display.
5. Press SELECT.
6. Press the left or right arrow until “CALIBRATE NOW” appears on the display.
7. Press SELECT
8. Press the “SELECT” to start the calibration.